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# Assembly Instructions
## Conference Tables
Tubular TT/H-Base

Before you begin, please make sure all parts and proper quantities are included. (See Part Identifier Key) Any parts damaged during shipment must be reported within 24 hours of receipt. To report information regarding damages or if you have any questions, please call 800.242.2303.

**Tools Required**
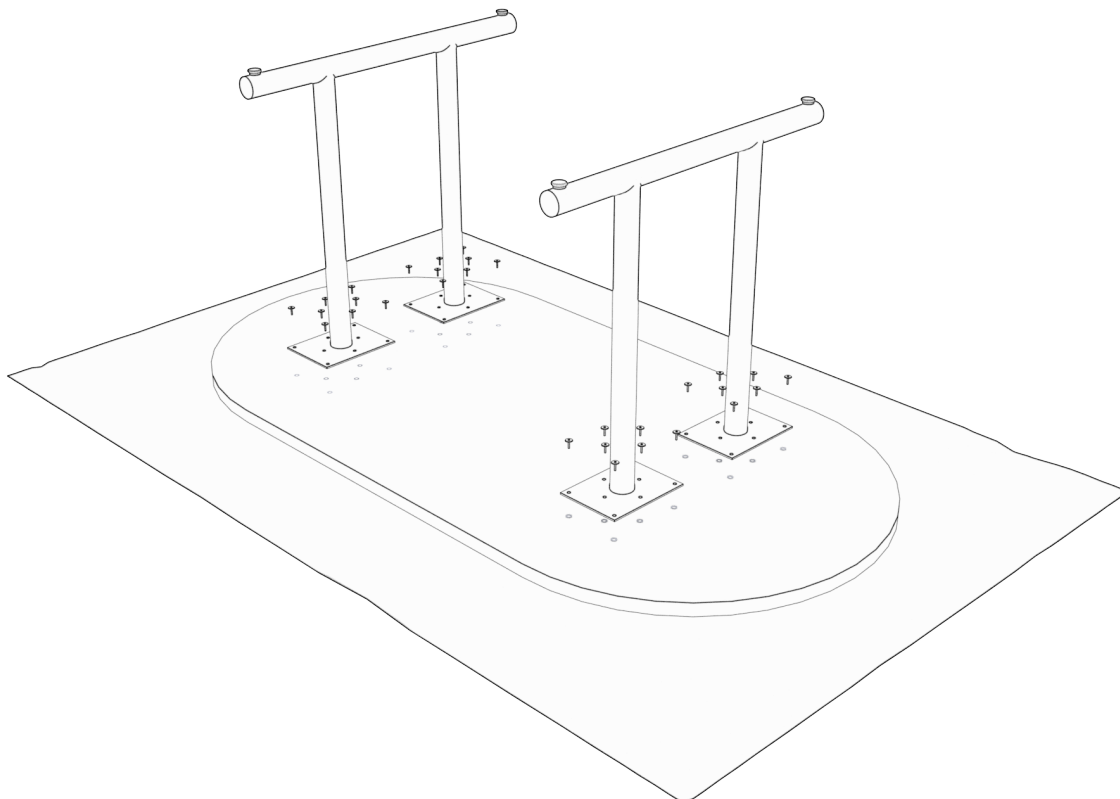- 4mm Allen wrench OR
- 4mm Hex bit
- Screw gun

**Step 1:**
• Place top face down on a protected flat surface.

**Step 2:**
• Align column base with threaded inserts in top.

• Using a 4mm Allen wrench or 4mm hex bit and screw gun, secure column to top with ¼"-20x15mm joint connector bolts.

• Repeat this step for each base. (Number of bases are determined by length of table.)

**Step 4:**
• With the help of another person, turn the table over to the upright position.

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# Part Identifier Key

## Buckle Conference Table

### Tubular TT-Bases

| Table D" | Base # | Base Part # | Bolt Type (Used to attach base to top) | Bolt Part # | Qty. | | |
|---|---|---|---|---|---|---|---|
| 36 | 7034 | 0402019 | ¼"-20x15mm joint connector bolts | 04009023 | 16 for 2 bases | | |
| 48 & 57 | 7036 | 0409891 | ¼"-20x15mm joint connector bolts | 04009023 | 16 for 2 bases 24 for 3 bases | | |

### H-Bases

| Table D" | Base # | Base Part # | Bolt Type (Used to attach base to top) | Bolt Part # | Qty. | | |
|---|---|---|---|---|---|---|---|
| 36 | 3320 | 04009472 | ¼"-20x15mm joint connector bolts | 04009023 | 20 for 2 bases 30 for 3 bases | | |
| 48 | 3324 | 04067713 | ¼"-20x15mm joint connector bolts | 04009023 | 32 for 2 bases 48 for 3 bases | | |
| 57 | 4430 | 04067714 | ¼"-20x15mm joint connector bolts | 04009023 | 32 for 2 bases 48 for 3 bases | | |

## Hourglass Conference Table

### Tubular TT-Bases

| Table D" | Base # | Base Part # | Bolt Type (Used to attach base to top) | Bolt Part # | Qty. | | |
|---|---|---|---|---|---|---|---|
| 36 | 7034 | 0402019 | ¼"-20x15mm joint connector bolts | 04009023 | 16 for 2 bases | | |
| 48 & 57 | 7036 | 0409891 | ¼"-20x15mm joint connector bolts | 04009023 | 16 for 2 bases 24 for 3 bases | | |

### H-Bases

| Table D" | Base # | Base Part # | Bolt Type (Used to attach base to top) | Bolt Part # | Qty. | | |
|---|---|---|---|---|---|---|---|
| 36 | 3320 | 04009472 | ¼"-20x15mm joint connector bolts | 04009023 | 20 for 2 bases 30 for 3 bases | | |
| 48 | 3324 | 04067713 | ¼"-20x15mm joint connector bolts | 04009023 | 32 for 2 bases 48 for 3 bases | | |
| 57 | 4430 | 04067714 | ¼"-20x15mm joint connector bolts | 04009023 | 32 for 2 bases 48 for 3 bases | | |

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# Boat Conference Table

**Tubular TT-Bases**

| Table D" | Base # | Base Part # | Bolt Type (Used to attach base to top) | Bolt Part # | Qty. | |
|---|---|---|---|---|---|---|
| 48 & 57 | 7036 | 0409891 | ¼"-20x15mm joint connector bolts | 04009023 | 16 for 2 bases 24 for 3 bases | |

**H-Bases**

| Table D" | Base # | Base Part # | Bolt Type (Used to attach base to top) | Bolt Part # | Qty. | |
|---|---|---|---|---|---|---|
| 36 | 3320 | 04009472 | ¼"-20x15mm joint connector bolts | 04009023 | 20 for 2 bases 30 for 3 bases | |
| 48 | 3324 | 04067713 | ¼"-20x15mm joint connector bolts | 04009023 | 32 for 2 bases 48 for 3 bases | |
| 57 | 4430 | 04067714 | ¼"-20x15mm joint connector bolts | 04009023 | 32 for 2 bases 48 for 3 bases | |

# Race Track Conference Table

**Tubular TT-Bases**

| Table D" | Base # | Base Part # | Bolt Type (Used to attach base to top) | Bolt Part # | Qty. | |
|---|---|---|---|---|---|---|
| 36 | 7034 | 0402019 | ¼"-20x15mm joint connector bolts | 04009023 | 16 for 2 bases 24 for 3 bases | |
| 48 & 57 | 7036 | 0409891 | ¼"-20x15mm joint connector bolts | 04009023 | 16 for 2 bases 24 for 3 bases | |

**H-Bases**

| Table D" | Base # | Base Part # | Bolt Type (Used to attach base to top) | Bolt Part # | Qty. | |
|---|---|---|---|---|---|---|
| 36 | 3320 | 04009472 | ¼"-20x15mm joint connector bolts | 04009023 | 20 for 2 bases 30 for 3 bases | |
| 48 | 3324 | 04067713 | ¼"-20x15mm joint connector bolts | 04009023 | 32 for 2 bases 48 for 3 bases | |
| 57 | 4430 | 04067714 | ¼"-20x15mm joint connector bolts | 04009023 | 32 for 2 bases 48 for 3 bases | |

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# Rectangle Conference Table

## Tubular TT-Bases

| Table D" | Base # | Base Part # | Bolt Type (Used to attach base to top) | Bolt Part # | Qty. |
|---|---|---|---|---|---|
| 36 | 7034 | 0402019 | ¼"-20x15mm joint connector bolts | 04009023 | 16 for 2 bases<br>24 for 3 bases |
| 48 & 60 | 7036 | 0409891 | ¼"-20x15mm joint connector bolts | 04009023 | 16 for 2 bases<br>24 for 3 bases |

## H-Bases

| Table D" | Base # | Base Part # | Bolt Type (Used to attach base to top) | Bolt Part # | Qty. |
|---|---|---|---|---|---|
| 36 | 3320 | 04009472 | ¼"-20x15mm joint connector bolts | 04009023 | 20 for 2 bases<br>30 for 3 bases |
| 48 | 3324 | 04067713 | ¼"-20x15mm joint connector bolts | 04009023 | 32 for 2 bases<br>48 for 3 bases |
| 57 | 4430 | 04067714 | ¼"-20x15mm joint connector bolts | 04009023 | 32 for 2 bases<br>48 for 3 bases |